

**RIGID EXTRUSION AND PURGE COMPOUNDS**

GRADE	VICAT SOFTENING TEMP °C	SG	APPLICATIONS (Ca/Zn unless otherwise stated)
DVE 201 200	80	1.44	Medium impact, medium gloss skin and general purpose extrusion - white
DVE 202 200	80	1.44	Medium impact, medium gloss skin and general purpose extrusion - colours
DVE 251 200	80	1.45	General purpose, medium impact satin finish in white
DVE 252 200	80	1.45	General purpose, medium impact satin finish in colours
DVE 253 200	79	1.45	General purpose, medium/high impact satin finish in white
DVE 254 200	79	1.45	General purpose, medium/high impact satin finish in colours
DVE 255 200	79	1.45	General purpose, high impact satin finish in white
DVE 256 200	79	1.45	General purpose, high impact satin finish in colours
DVE 257 201	81	1.55	General purpose, cost effective high impact in white
DVX 2115 200	79	1.49	Medium impact, textured finish
DVX 2306 200	79	1.49	General purpose, medium impact satin finish available black and colours
DVX 2318 200	79	1.47	Conservatory parts
DVX 2485 003	81	-	Lead stabilised, cost effective general purpose extrusion
DVX 2785 200	78	1.48	General purpose, high impact, easy flow extrusion
DVX 2899 005	79	1.47	Lead stabilised, suitable for outdoor use, particularly window and conservatory parts
RE768	86	1.37	High softening point extrusion. Replaces RE363
RE788	79	1.43	High impact, flame retardant, stair nosing and general purpose extrusion
RE762	73	1.36	Medium impact, for bright colours and metallic finishes
RE745	78	1.48	General purpose extrusion – WRC approved for water carrying pipes
RE169/3	67	1.37	Low toxic, high impact extrusion for refrigeration parts
999G	80	1.51	General Purpose, lead stabilised, pale green purge. Ref: DVP 999 G 000
TF FREEZE	80	1.59	Lead stabilised, green purge. GP, ideal for foamed dies. Ref: DVP 999 004 6804
BLUE FREEZE	75	1.40	Lead stabilised, blue purge. Ref: DVP 999 004 7263
DVP 999 200	81	1.58	Ca/Zn stabilised, green purge. Ref: DVP 999 200 6804

WINDOW AND BUILDING PRODUCT COMPOUNDS

GRADE	VICAT SOFTENING TEMP °C	SG	APPLICATIONS (Ca/Zn, and in granulate form unless otherwise stated)
DVX 2254 820	80	1.46	Powder. PVCu mainframe and ancillary window profiles
VP716	80	1.44	Powder. PVCu mainframe and ancillary profiles available in brown & white
DVX 2318 200	80	1.44	Window ancillary products
DVX 2899 005	79	1.47	Window, ancillary profiles and conservatory parts. Lead stabilised
DVX 2288 825	79	1.44	Powder. Medium impact hollow soffit and rainwater extrusion
DVX 2300 825	79	1.44	Powder. Medium impact, high gloss hollow soffit and rainwater extrusion

WINDOW AND BUILDING PRODUCT COMPOUNDS

GRADE	VICAT SOFTENING TEMP °C	SG	APPLICATIONS (Ca/Zn, and in granulate form unless otherwise stated)
DVX 2908 821	79	1.45	Powder. High gloss rainwater extrusion
DVE 201 200	80	1.44	Medium gloss skin
DVE 201 205	79	1.44	Medium gloss skin with easier flow characteristics
DVX 2399 210	80	1.46	Medium/high gloss skin
VP726/8	80	1.48	Powder. Underground drainage pipes. Available in terracotta, grey & black
DVX 2481 835	79	1.45	Powder. High gloss, high impact electrical conduit

The data given above are typical results from laboratory tests. They do not form the whole or part of a specification.

Since the conditions under which our products may be used are beyond our control, recommendations are made without guarantee and customers should ensure that materials supplied are satisfactory for their requirements.



A DIVISION OF VITA THERMOPLASTIC COMPOUNDS LTD
MANUFACTURER OF PVC COMPOUNDS

Hawksworth, Swindon, Wiltshire, UK. SN2 1DX
T +44 (0)1793 442442 F +44 (0)1793 442443

email: sales@doeflex-vitapol.co.uk
www.doeflex-vitapol.co.uk